



CNC Machinist

Job description CNC Machinist – Responsible for setup and running of HAAS CNC equipment. Develop new programs for previously outsourced parts.

Primary Job Duties:

- Basic programming of production and custom parts
- Setup and operates a computerized controlled lathe and mill
- Tool calibration and machine calibration
- Setup and troubleshoot programs on machining centers
- Document process changes and corrective action
- Setup CNC equipment by selecting, installing, indicating and adjusting required work-holding, tools, fixturing, tool holders, attachments, and stops
- Manual machining as needed

Responsibilities:

- Makes improvements to machine code, corrective action, and repositions work holding fixtures as required
- Maintains safe operations by adhering to safety procedures and regulations
- Maintains equipment by completing preventive maintenance requirements, as well as following manufacturers and Production Manager instructions
- Use of additional shop tools/machinery as needed
- Keeps work area clean and neat

Requirements:

- AS in Toolmaking or Computer Integrated Machining
- Setup and troubleshoot programs on machining centers
- Able to consistently lift 50lbs
- Use precision measuring instruments to setup machines
- Program CNC mill and lathe using G-Code
- Ability to make decisions (process, tooling, program modifications, etc.)
- Prior Operation of HAAS CNC equipment a plus

Benefits offered are as follows:

- Full time position 6:00am – 2:30pm
- Full insurance package, Medical, Dental, Vision, Supplemental
- 8 paid company holidays
- Retirement/401K